

M2.11 DOORS



Tightening torques

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|--|---------|
| Screws fastening lining pocket | 0.8 Nm |
| Lower screws fastening door panel covering | 2.0 Nm |
| Front guide fastening screw | 6.4 Nm |
| Front guide fastening nut | 17.2 Nm |
| Rear guide upper fastening nut | 8.5 Nm |
| Rear guide lower fastening nut | 4.4 Nm |
| Window runner fastening screw | 1.5 Nm |
| Movable guide fastening screw | 5.0 Nm |
| Screw fastening window onto lifting plate | 4.5 Nm |
| Lower and rear power window device screw | 4.4 Nm |
| Handle bracket fastening screw | 7.4 Nm |
| Nut fastening runner sliding guide | 5.0 Nm |
| Lock fastening screw | 6.4 Nm |
| Nut fastening door stop tie-rod | 4.4 Nm |

NOTES

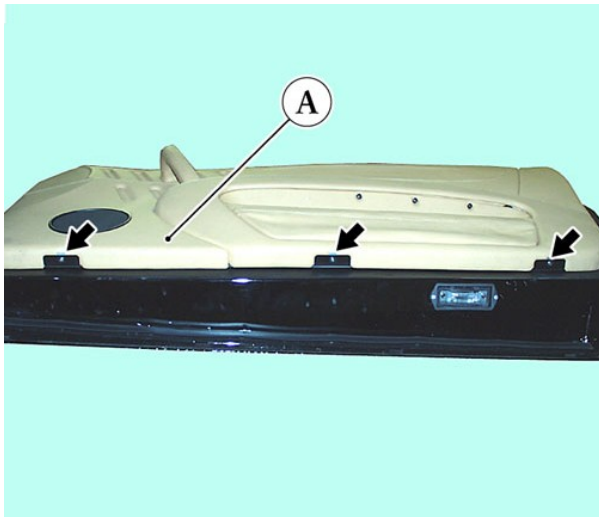
The procedures described below are intended for the disassembly of the door and its components. They can also be carried out individually or in a different order to that given.

Removing the internal coverings

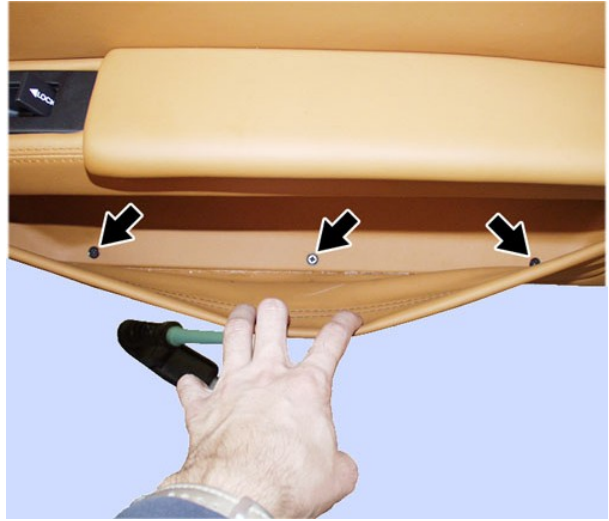
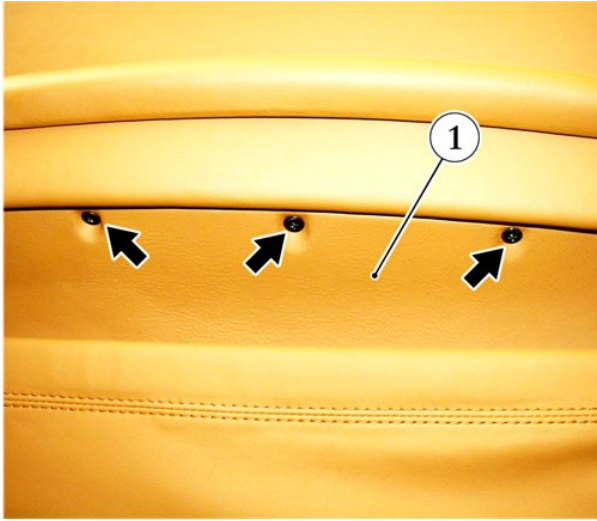
NOTES

The surface of the door panel covering is extremely delicate: protect it suitably, avoiding the use of adhesive products, and take particular care during the disassembly and reassembly operations.

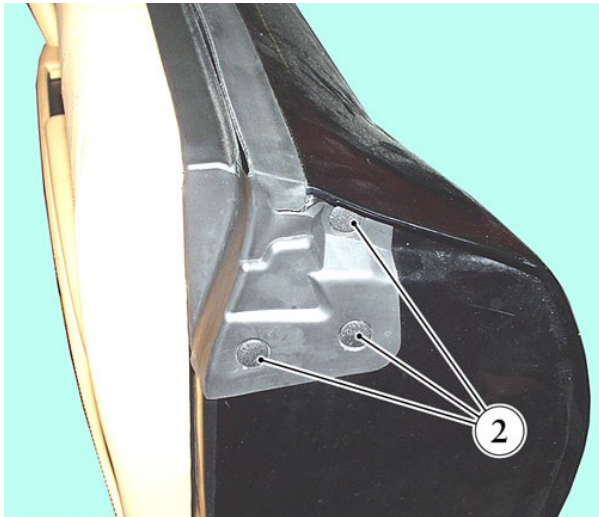
- Completely lower the window.
- Undo the covering's three fastening screws (**A**) underneath the door panel.



- Undo the six screws, indicated by the arrows, which fasten the pocket (1).
- Take out the pocket.



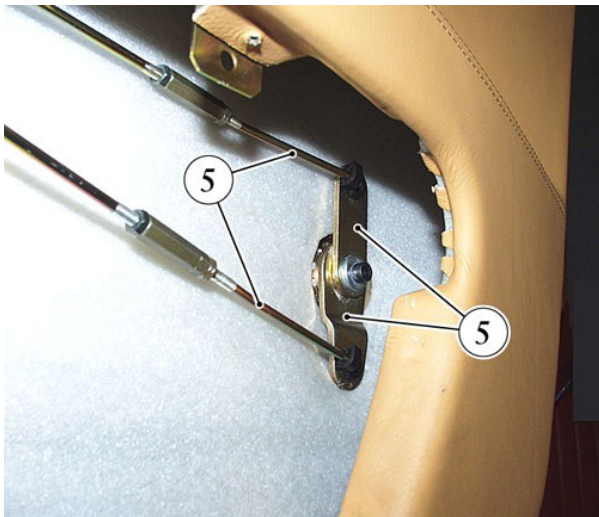
- Remove the three plugs (2) which secure the internal weather strip to the door frame.



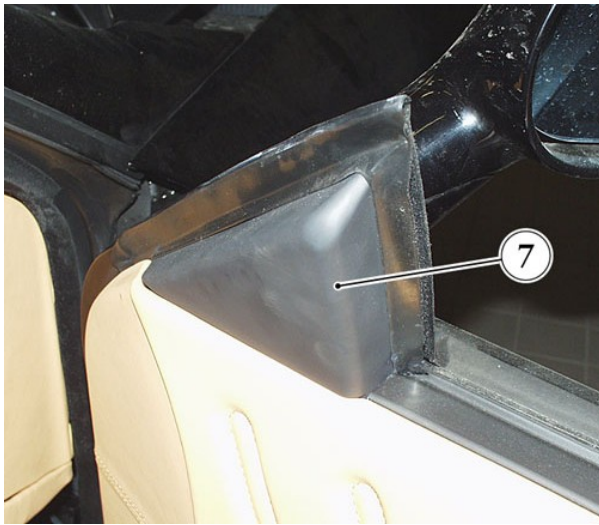
- Undo the screw **(3)** which fastens the connector and detach the rear view mirror connection **(4)** .



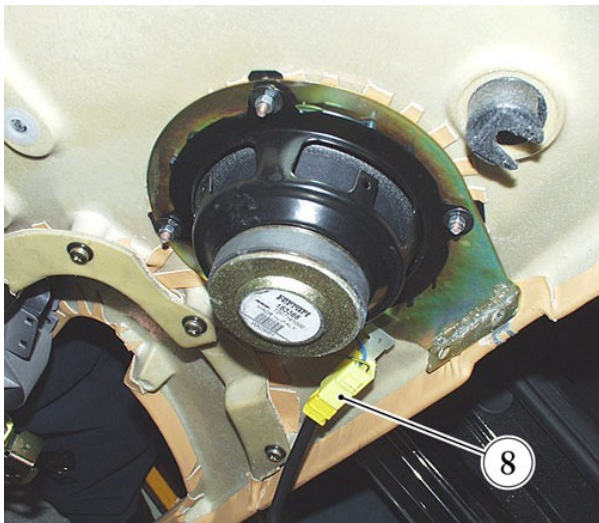
- Detach the two tie-rods **(5)** which join the internal handle to the main levers **(6)** and ; position them so that they do not interfere with subsequent operations or damage the internal covering leather.



- Take out the internal finishing triangle (7), pulling it hard as it is snap-locked.

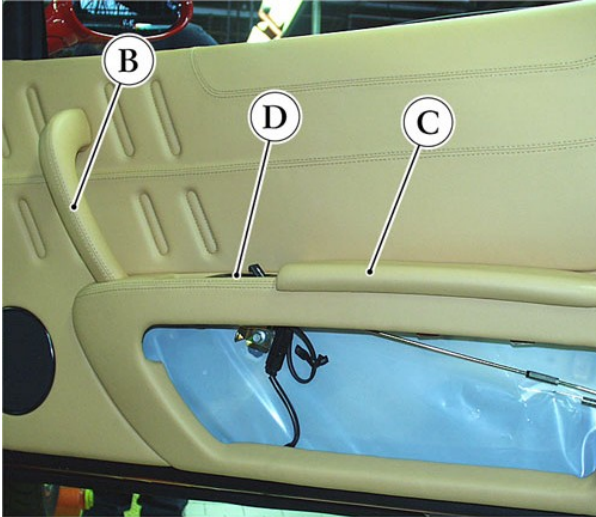


- Lift the internal lining (A) and detach the connector from the woofer (8). On the inside covering panel for the driver's door you must also detach the connector controlling the rear-view mirrors.

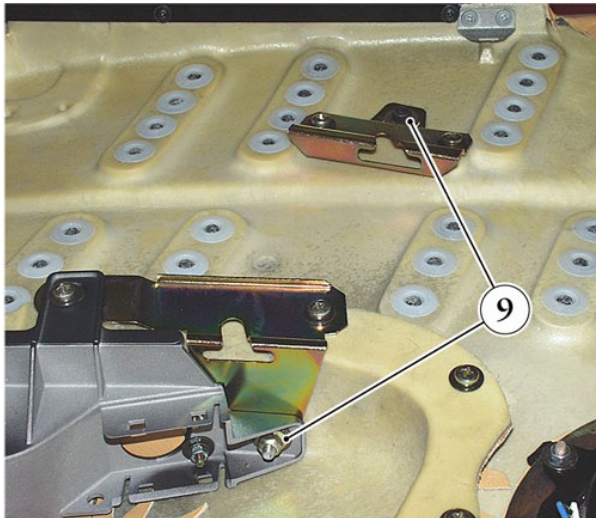


Replacing the covering panel parts

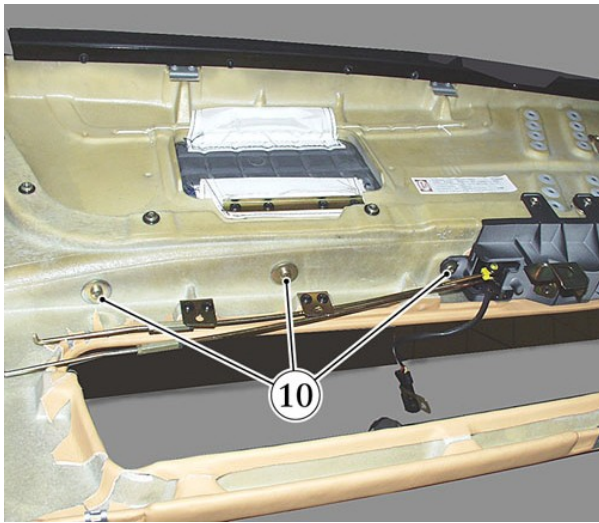
- B** - Handle
- C** - Armrest
- D** - Internal door handle



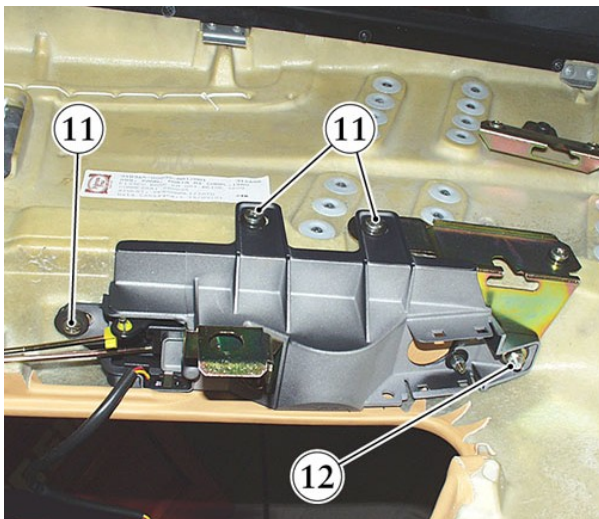
- To remove the handle (**B**) unscrew the two nuts (**9**).



- To remove the armrest (C) unfasten the three screws (10).



- To remove the internal door handle (D) unfasten the three screws (11) and the nut (12).



- For removing the woofer (👉 [H 2.15](#)).
- During reassembly, tighten all the door panel fastening screws to the prescribed torque.